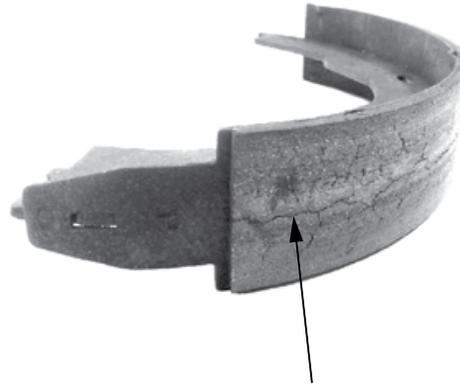




## Shoes and Linings

A simple visual inspection of your brake linings will tell if they are usable. Replacement is necessary if the lining is worn to  $\frac{1}{16}$ " or less. Shoes contaminated with grease or oil, or abnormally scored or gouged should also be replaced. Hairline heat cracks are normal in bonded linings and should not be cause for concern. When replacement is necessary, it is important to replace both shoes on each brake and both brakes of the same axle. This will help retain the "balance" of your brakes.



Acceptable  
Hairline Cracks

### **CAUTION**

#### **POTENTIAL ASBESTOS DUST HAZARD!**

**Some older brake linings may contain asbestos dust, which has been linked to serious or fatal illnesses.**

**Certain precautions need to be taken when servicing brakes:**

- 1. Avoid creating or breathing dust.**
- 2. Avoid machining, filing or grinding the brake linings.**
- 3. Do not use compressed air or dry brushing for cleaning (dust can be removed with a damp brush).**

After replacement of brake shoes and linings, the brakes must be re-burnished to seat in the new components. This should be done by applying the brakes 20 to 30 times from an initial speed of 40 m.p.h., slowing the vehicle to 20 m.p.h. Allow ample time for brakes to cool between applications. This procedure allows the brake shoes to seat in to the drum surface.